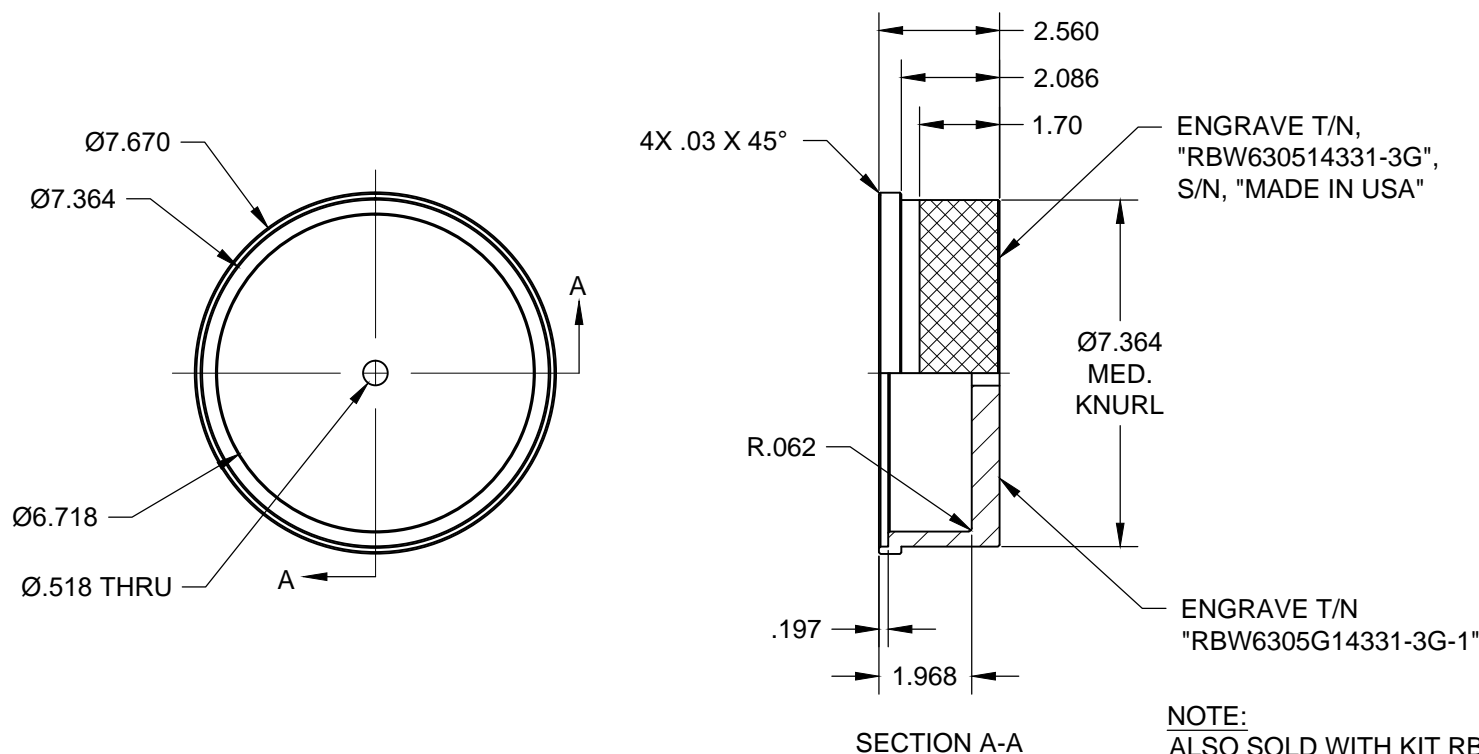


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -1 ENGRAVE NOTES, CH'D TITLE FROM DRIVE QUILL SEAL GUIDE PER R.W. CH'D -3 ENGRAVE NOTE PER R.W.	5/6/11	RJC	RW
B	CH'D TOOL NAME WAS UPPER MODULE LIP SEAL INSTALLER IS TOOL, UPPER MODULE LIP SEAL INSTALLER TO MATCH PARTS MANUAL.	11/1/13	RJC	RW
1	-1 CH'D DIM WAS 1.800 IS 1.70. -3 CH'D DIM WAS Ø8.250 IS (Ø8.250). CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/13/14	DPD	GE



NOTE:  
ALSO SOLD WITH KIT RBW6305G01531-3G,  
BOX ONE RBW6305G19631-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	TOP	6061	Ø7-3/4 x 2-13/16	1
			-3	1	BASE	6061	Ø8-1/4 x 2-7/8	2
	ASSY #							

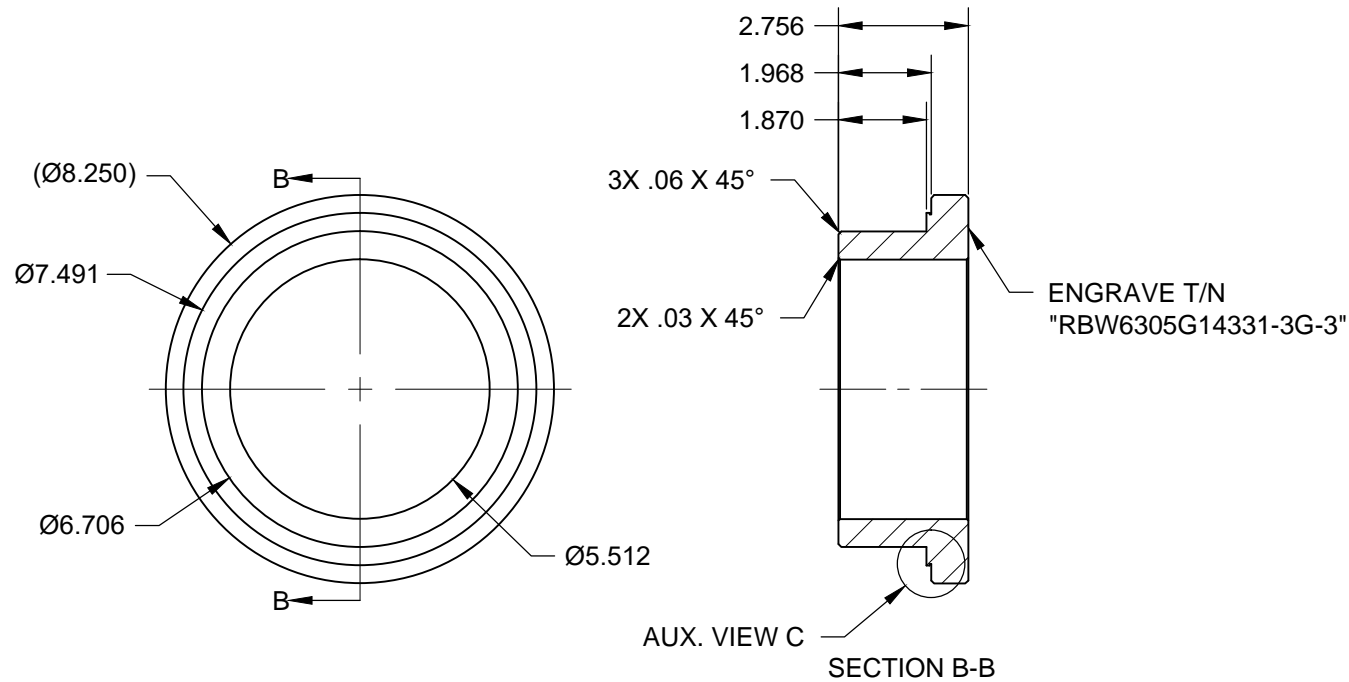
-1  
TOP

<b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL, UPPER MODULE LIP SEAL INSTALLER	
<b>DWG NO.</b> RBW6305G14331-3G	<b>REV</b> 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 METRIC REF. .XXmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 .X ± .1 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:4	<b>DATE</b> 2-4-11
<b>SHEET</b> 1 of 2	

<b>DRAWN BY:</b> CLOUGH
<b>APPROVED</b> <i>D Weil</i>
<b>HEAT TREAT</b> CLEAR ANODIZE
<b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I
<b>USED ON MODEL</b> AW139

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -3 ENGRAVE NOTE PER R.W.	5/6/11	RJC	RW
1	-3 CH'D DIM WAS Ø8.250 IS (Ø8.250).	5/13/14	DPD	GE



(-3)  
BASE

<b>RED BARN MACHINE</b>	
<b>TITLE TOOL, UPPER MODULE LIP SEAL INSTALLER</b>	
<b>DWG NO.</b> RBW6305G14331-3G-3	<b>REV</b> 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC REF.
.XXX ± .005	.XXmm ± .1mm
.XX ± .01	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. 015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:4	<b>DATE</b> 2-4-11
<b>SHEET</b> 2 of 2	

<b>DRAWN BY:</b> CLOUGH
<b>APPROVED</b> <i>D Weil</i>
<b>HEAT TREAT</b>
<b>FINISH</b> CLEAR AND DIZE
<b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I
<b>USED ON MODEL</b>
<b>AW139</b>